



UNITED

SIGNS & AWNINGS

360 S. Milliken Ave., Suite D Ontario, CA 91761

www.UnitedSignsAwnings.com • sales@unitedsignsawnings.com • (800) 423-7565

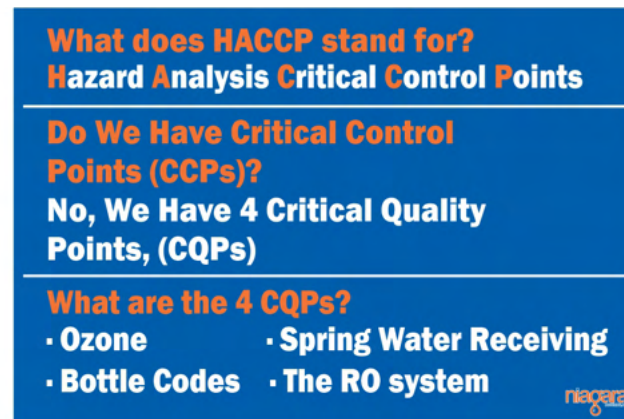
SIGN GUIDE



BANNERS



BANNERS



niagara LIFE Behavioral Competency Model		
Lead Like an Owner	CUSTOMER FOCUS STRATEGIC MINDSET ENSURES ACCOUNTABILITY BUILDS EFFECTIVE TEAMS	Building strong customer relationships and delivering customer-centric solutions Seeing ahead to future possibilities and translating them into breakthrough strategies Holding self and others accountable to meet commitments Building strong-identity teams that apply their diverse skills and perspectives to achieve common goals
	WILLING LEARNING ACTION ORIENTED OPTIMIZES WORK PROCESSES	Actively learning through experimentation when tackling new problems, using both successes and failures as learning fodder Knowing the most effective and efficient processes to get things done, with a focus on continuous improvement
Find a Way	COLLABORATES MANAGES COMPLEXITY MANAGES AMBIGUITY	Building partnerships and working collaboratively with others to meet shared objectives Taking on new opportunities and tough challenges with a sense of urgency, high energy, and enthusiasm Making sense of complex, high quantity, and sometimes contradictory information to effectively solve problems Operating effectively, even when things are not certain or the way forward is not clear
Empowered To Be Great	COMMUNICATES EFFECTIVELY SELF-DEVELOPMENT DEVELOPS TALENT	Developing and delivering multi-mode communications that convey a clear understanding of the unique needs of different audiences Actively seeking new ways to grow and be challenged using both formal and informal development channels Developing people to meet both their career goals and the organization's goals

BANNERS



**New Concours
Plant Records**

7/30/15	2,309,923	bottles
8/10/15	2,318,669	bottles
8/12/15	2,332,665	bottles

"WHITE BUFFALO"

Thank you for your hard work and for working Safely!

Plant milestone Aug. 6, 2015

600 Days Accident Free

niagara

Concours

niagara

My Commitment to Safety

[illegible]

BANNERS

Banners include 3" top pole pocket for hanging in warehouse



SAFETY SIGNS

CAUTION
OPEN AND CLOSE
DRAWERS
ONE AT A TIME

CAUTION
DO NOT OPERATE
WITHOUT
GUARDS

CAUTION
WATCH
YOUR STEP
DOWN

DANGER
HOT

WARNING
SOLICITATION, DISTRIBUTION
OF LITERATURE OR TRESPASS
BY NON-EMPLOYEES OR
NON-AUTHORIZED PERSONS
IS PROHIBITED AT ALL TIMES.

NOTICE
**CORPORATE
LABORATORY**
RESTRICTED AREA
AUTHORIZED
PERSONNEL ONLY

CAUTION
**HOT
LIQUIDS**

CAUTION
LIFT DOOR
WITH
TWO HANDS

CAUTION
EYE PROTECTION
REQUIRED

CAUTION
DO NOT OPERATE
WITHOUT GUARDS

WARNING
SENSITIVE CHEMICAL
REACTIONS IN
PROCESS
PLEASE KNOCK
BEFORE ENTERING

NOTICE
 **NO FORKLIFT
BEYOND
THIS POINT**
↓ ↓

CAUTION
**WET FLOORS
BE CAREFUL**

CAUTION
PLEASE USE PIN
WHEN INSIDE
EQUIPMENT

CAUTION
OPEN DOOR
SLOWLY

CAUTION
OPEN DOOR
SLOWLY

WARNING
THIS DOOR IS
NOT FOR
PEDESTRIAN
TRAFFIC
PLEASE USE MAN DOOR

**DO NOT
ENTER**
AUTHORIZED
PERSONNEL ONLY

CAUTION
**STAY 3 FEET
BACK**

CAUTION
MAXIMUM
3
PERSONS

DANGER
DO NOT ENTER
AUTHORIZED
PERSONNEL ONLY

DANGER
HAZARDOUS
CHEMICALS
PERSONAL PROTECTIVE
EQUIPMENT REQUIRED
BEFORE ENTERING

NOTICE
KEEP THIS
DOOR CLOSED
AT ALL TIMES

**SAFETY
VESTS
REQUIRED
IN THIS AREA**

CAUTION
OPERATORS NOT ALLOWED
IN CONTROL PANELS
ONLY QUALIFIED TECHNICIANS
PLEASE CALL MAINTENANCE

CAUTION
**WATCH FOR
FORKLIFTS**

PELIGRO
NO ENTRE
SOLO PERSONAL
AUTORIZADO

DANGER
**DO NOT
CRAWL UNDER
CONVEYOR**

NOTICE
THIS AREA IS
UNDER 24
HOUR VIDEO
SURVEILLANCE 

PRODUCTION SIGNS

9"x12"



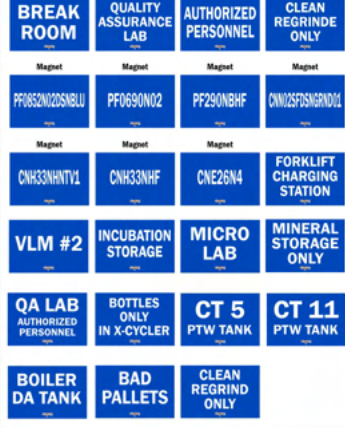
10"x10"



12"x12"



12"x18"



18"x18"



16"x16"



18"x24"



18"x22"



12"x24"



24"x24"



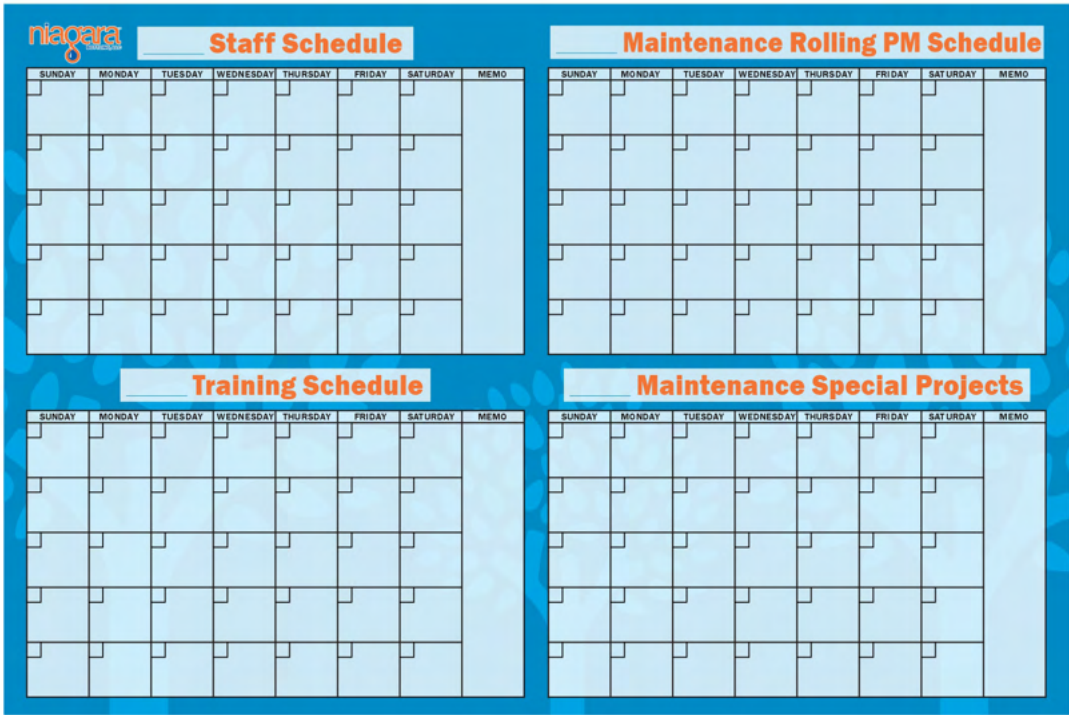
36"x48"



SAFETY SIGNS




PRODUCTION BOARDS





PRODUCTION BOARDS

niagara		CAROLINA METRICS									
			ACTUAL - WEEKLY						FY GOAL	YTD ACTUAL	
SAFETY	AREA FOCUS	UNITS									
	Near Misses										
	First Aids										
	Material Handling Incidents										
QUALITY	Customer Complaints										
	Production Held										
	Ozone OOS										
	Packaging OOS										
DELIVERY	Preform OEE										
	Cap OEE										
	Production OEE										
	Average BPS										
	Throughput										
PEOPLE	90 Day Reviews										
	Headcount Target										
	Turnover										

niagara  STAFFING		OFF SHIFT PEOPLE
Supervisor		Shift A
KNC 1 lead		
KNC 1 Block A		
KNC 1 Block B		
KNC 1 Downstream		
KNC 2 Lead		Shift B
KNC 2 Block		
KNC 2 labeler focused		
KNC 2 Packers		
KNC 2 Palletizer		
Injection Operator/KNC 1 Tippers		Shift C
Injection Operator/KNC 2 Tippers		
Warehouse Lead		
Dock		
Carwash / Receiving		
Carwash / Receiving / Inventory		Shift D

[illegible][illegible]

Shift of the Week

Previous Shift Total Bottle Production

A

B

C

D

GENERAL INFORMATION	
PLANT GENERAL	HUMAN RESOURCES
SAFETY	QUALITY
RECOGNITION	SPECIAL OCCASIONS (IE: Birthday/Wedding/Birth/Etc.)

[illegible]

Four colored circles are arranged horizontally, labeled 0, 1, 2, and 3. Circle 0 is red, circle 1 is yellow, circle 2 is blue, and circle 3 is green.




PRODUCTION BOARDS



MAINTENANCE ACTION ITEMS				Week #		
1	Backlog / Operate / Supervisor Problem / Problem	Solve Maintenance Tech. Root Cause	Solve Maintenance Tech. Action Plan	Start Date	Assigned / Manager	
2	Backlog / Operate / Supervisor Problem / Problem	Solve Maintenance Tech. Root Cause	Solve Maintenance Tech. Action Plan	Start Date	Assigned / Manager	
3	Backlog / Operate / Supervisor Problem / Problem	Solve Maintenance Tech. Root Cause	Solve Maintenance Tech. Action Plan	Start Date	Assigned / Supervisor	
4	Backlog / Operate / Supervisor Problem / Problem	Solve Maintenance Tech. Root Cause	Solve Maintenance Tech. Action Plan	Start Date	Assigned / Manager	

		FLORENCE INJECTION DEPARTMENT CAPS					FLORENCE INJECTION
	Last Week Numbers	Last Weeks OEE	Shift Record	24 Hour Record	Standard Cycle Time	Average Cycle Time	
Engel 1							
Engel 2							
	Blocked Cavities	Blocked Reason	Blocked Date	Issues / PM Focus			
Engel 1							
Engel 2							

FLORENCE INJECTION DEPARTMENT PREFORMS							
	Last Week Numbers	Last Weeks OEE	Shift Record	24 Hour Record	Standard Cycle Time	Average Cycle Time	
Husky 1							
Husky 2							
Husky 3							
Husky 4							
Husky 5							
	Blocked Cavities	Blocked Reason	Blocked Date	Issues / PM Focus			
Husky 1							
Husky 2							
Husky 3							
Husky 4							
Husky 5							

[illegible]

Health & Safety Communication

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THINK SAFE
ACT SAFE
BE SAFE

DESTINATION ZERO

[illegible][illegible][illegible]

DOOR WRAPS

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Lead Like an Owner
InnovACT Every Day
Find a Way
Empowered To Be Great



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BE SMART
ALERT
FOCUSED
EDUCATED



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WAREHOUSE
OPERATING PROCEDURES

USE SAFETY CONES
when operating LGV'S
in manual mode

INSPECT
all trailers
and seals

COMPLY
with all current
good manufacturing
practice CGMP Regulations

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GOOD HOUSEKEEPING
IS THE KEY TO SAFETY

CLEANLINESS
ORDER
A PLACE FOR
EVERYTHING
ARE ESSENTIALS OF SAFETY

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NO Fake Eyelashes
Safety Glasses
Ear Plugs
Closed Toe Shoes

Hair Net
Full Time (labial)
Customer (head)
New Employee (head)

NIOSH Approved
Safety Vest
which required
Long Pants

DO YOUR WORK WITH PRIDE,
PUT SAFETY IN EVERY STRIDE!



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BE SMART
ALERT
FOCUSED
EDUCATED



niagara

Safety Glasses
NO Sunglasses
Ear Plugs
Closed Toe Shoes

Hair Net
Full Time (labial)
Customer (head)
New Employee (head)

NIOSH Approved
Safety Vest
which required
Long Pants



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SAFETY FIRST

STOP!
THINK!
ACT!

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BOTTLING, LLC

niagara

BOTTLING, LLC

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NOW THAT'S REFRESHING

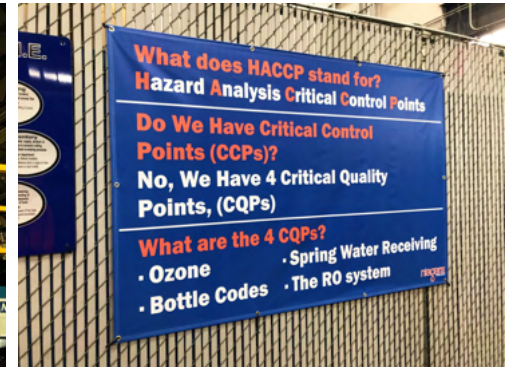


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GOOD HOUSEKEEPING
IS THE KEY
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CLEANLINESS
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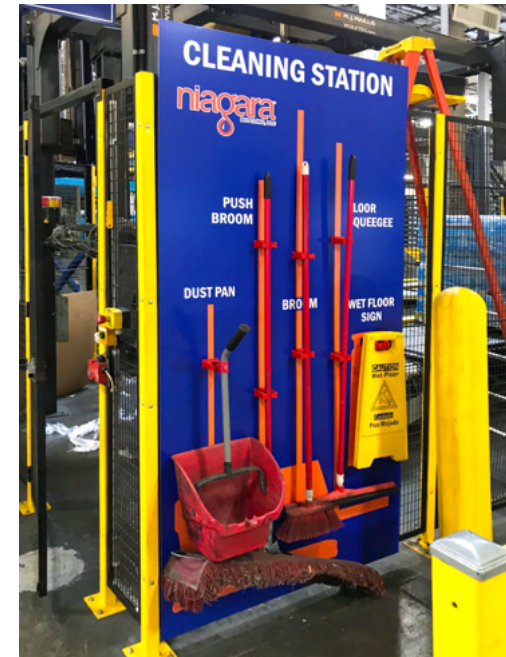
SAMPLE PRODUCTS



SAMPLE PRODUCTS



SAMPLE PRODUCTS



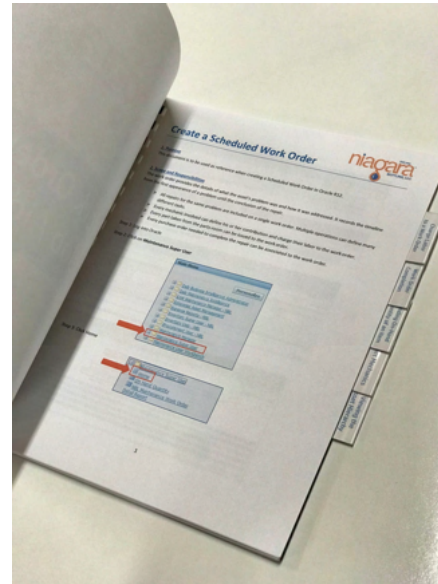
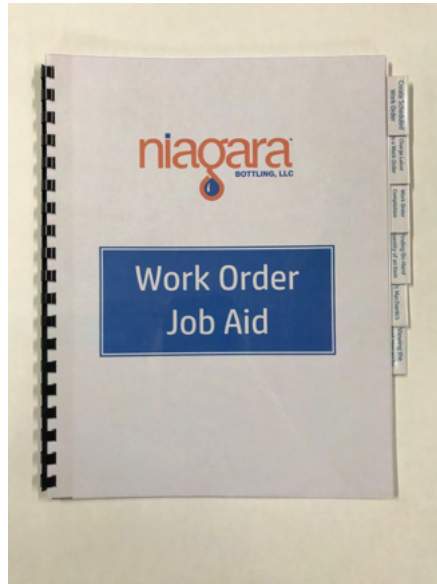
SAMPLE PRODUCTS



SAMPLE PRODUCTS



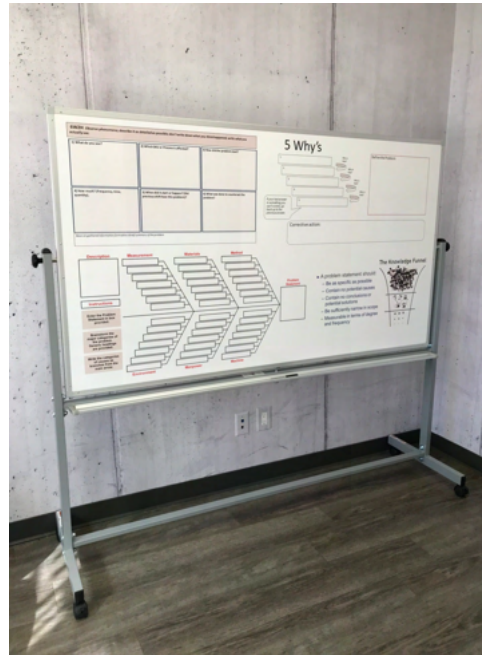
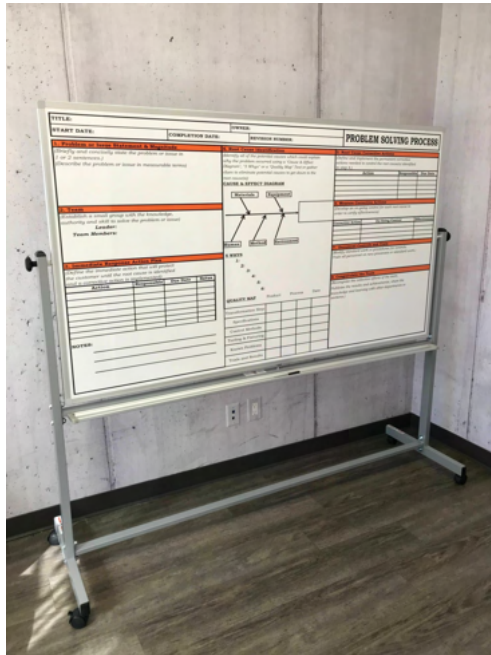
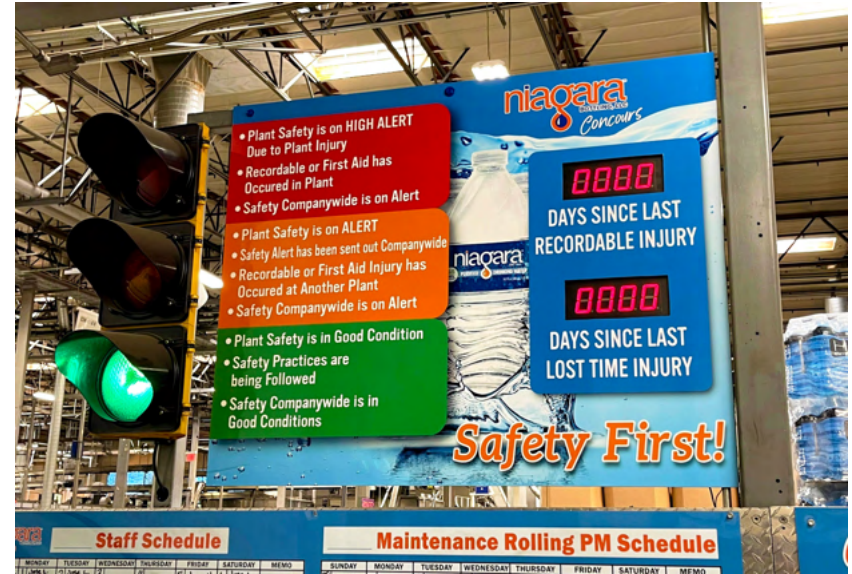
SAMPLE PRODUCTS



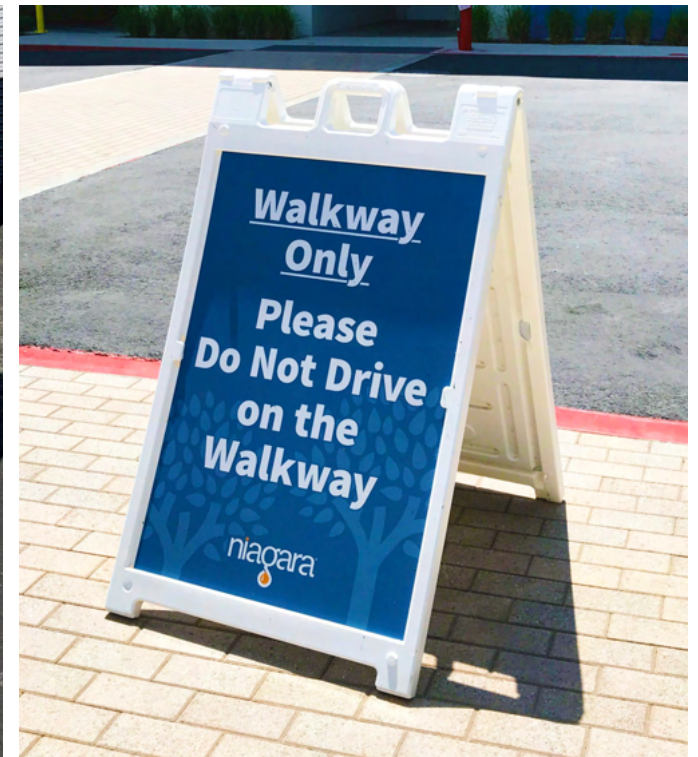
SAMPLE PRODUCTS



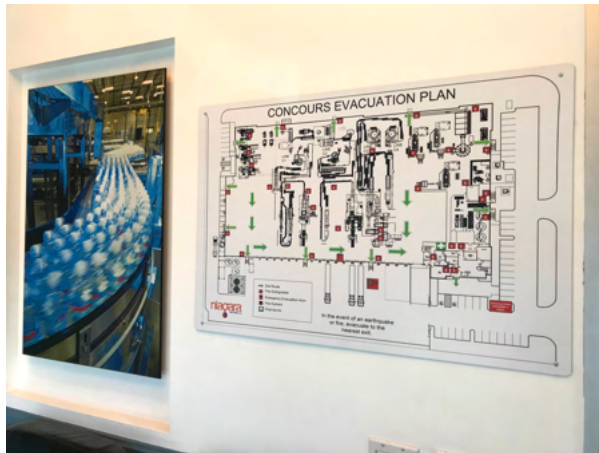
SAMPLE PRODUCTS



SAMPLE PRODUCTS



SAMPLE PRODUCTS



SHADE STRUCTURES

