



UNITED

SIGNS & AWNINGS

360 S. Milliken Ave., Suite D Ontario, CA 91761

www.UnitedSignsAwnings.com • sales@unitedsignsawnings.com • (800) 423-7565

SIGN GUIDE



BANNERS

**WATCH FOR
FORKLIFT
TRAFFIC
AT ALL TIMES!**



niagara
LIFE

Lead Like an Owner
InnovACT Every Day
Find a Way
Empowered To Be Great

OTHERS DEPEND ON YOU



DON'T TAKE CHANCES

SAFETY FIRST!

**THINK SAFETY EVERY TIME
WORK SAFELY EVERY DAY**

**A Safe Place to Work is Nice...
But A Safe Worker is Better!**

niagara
BOTTLING, LLC

**NOW
HIRING!**

NEVER STANDING STILL

careers.niagarawater.com



**WORK
SMART
WORK
SAFE**



**Injury Free is the Way to Be!
Safety Starts With Me!**

All in for Safety at Philly.



SAFETY FIRST!

**Think Safety Every Time
Work Safely Every Day**

BANNERS



niagara LIFE		Niagara LIFE Behavioral Competency Model	
Lead Like an Owner	CUSTOMER FOCUS	STRATEGIC MINDSET	Ensures accountability
	BUILDS EFFECTIVE TEAMS	Building strong customer relationships and delivering customer-centric solutions	Seeing ahead to future possibilities and translating them into breakthrough strategies
InnovACT Every Day	WHOLE LEARNING	OPTIMIZES WORK PROCESSES	Actively learning through experimentation when tackling new problems, using both successes and failures as learning fodder
	Collaborates	Action Oriented	Manages complexity
Find a Way	Communicates Effectively	Self-Development	Develops talent
	Empowered To Be Great	Developing and delivering multi-mode communications that convey a clear understanding of the unique needs of different audiences	Actively seeking new ways to grow and be challenged using both formal and informal development channels

BANNERS



**New Concours
Plant Records**

7/30/15	2,309,923	bottles
8/10/15	2,318,669	bottles
8/12/15	2,332,665	bottles

niagara **"WHITE BUFFALO"**

Thank you for your hard work and for working Safely!

Plant milestone Aug. 6, 2015

600 Days Accident Free

Concours

My Commitment to Safety

[illegible]

niagara

LEADERSHIP

SUCCESS AND GROWTH

EXPECTATIONS

ACCOUNTABILITY

BASICS

COACHING

SUCCESS

WINNING THROUGH EXECUTION

***Make accident prevention
your first intention.
So be a hero and keep
recordables at zero.***

BANNERS

Banners include 3" top pole pocket for hanging in warehouse



SAFETY SIGNS



FACILITY SIGNS

TRUCK LOADING RULES

- 1 Clean and empty trailer (No load bars or Airbags)
- 2 Slide tandems back before docking
- 3 Park with tires on blue lines (Should not touch white lines)
- 4 Pull all the way back to door
- 5 Follow arrows as needed
- 6 Wait for green light
- 7 Proceed to check-out



SHIPPING AND RECEIVING CHECK IN

- Proceed To Check In Gate.
- Shut off Engine.
- Have delivery number or P.O. number available.
- Press Button on Call Box to be connected to an agent.
- Listen for direction and then proceed to the directed door.
- YARD RULES
 - Trailer must be COMPLETELY empty and swept out in order to be loaded.
 - No holes or weak spots in trailer floor allowed.
 - Position trailer in the dock correctly or you cannot be loaded. Watch the directional lights on the building for guidance.
 - Tandem Axles must be slid completely BACK or you cannot be loaded. Wait to slide tandems until you are aligned with your door.
- GREEN light - Indicates load is complete. Proceed to Exit Gate for your seal and BOL.
- A restroom is available near Dock Door 1. Please be RESPECTFUL!



SELF CHECK OUT INSTRUCTIONS

- At the Kiosk, Press the HOME key to begin
 - Select the lane number your truck is in. (1, 2 or 3)
 - Enter your trailer number
 - Press submit and then confirm details are accurate
 - Verify that your contact information is accurate
 - Take a truck seal from the box and enter into the kiosk
 - Sign the tablet using your fingernail or stylus (No Pens)
 - Reach inside the small window to get all copies of your BOL
 - Ensure you have the correct set of documents
 - Attach the seal and ensure your tandems are slid forward BEFORE proceeding through the gate.
- If you have any questions or issues, press the call box for assistance.



VENDORS & CONTRACTORS



CHECK-IN AT PARTS ROOM

ups FedEx
IF DELIVERING AND SHIPPING OFFICE IS UNAVAILABLE PLEASE WALK INTO LOBBY AND RING DOORBELL

ups FedEx
DELIVERY & PICK-UP

EMPLOYEES ENTRANCE ONLY
VENDORS & VISITORS MUST CHECK IN AT LOBBY

PARTS ROOM
USE CALL BOX TO ENTER

VENDOR & CONTRACTOR **EXIT**

VENDOR & CONTRACTOR **ENTRANCE**

ADDITIONAL PARKING

MANUFACTURING OFFICES

niagara

Scan the QR Code With Your Phone Camera for Check-in

If you are having trouble accessing the check-in page, please use the intercom at the gate.

TIME & DATE RATES MAY APPLY

HOW TO READ A CHEMICAL SAFETY LABEL

WHY IS THIS BETTER?

1. Clear pictograms and hazard classes

2. Clear hazard statements and precautionary statements

3. Clear hazard pictograms and hazard classes

4. Clear hazard statements and precautionary statements

5. Clear hazard pictograms and hazard classes

6. Clear hazard statements and precautionary statements

7. Clear hazard pictograms and hazard classes

8. Clear hazard statements and precautionary statements

9. Clear hazard pictograms and hazard classes

10. Clear hazard statements and precautionary statements

11. Clear hazard pictograms and hazard classes

12. Clear hazard statements and precautionary statements

13. Clear hazard pictograms and hazard classes

14. Clear hazard statements and precautionary statements

15. Clear hazard pictograms and hazard classes

16. Clear hazard statements and precautionary statements

17. Clear hazard pictograms and hazard classes

18. Clear hazard statements and precautionary statements

19. Clear hazard pictograms and hazard classes

20. Clear hazard statements and precautionary statements

21. Clear hazard pictograms and hazard classes

22. Clear hazard statements and precautionary statements

23. Clear hazard pictograms and hazard classes

24. Clear hazard statements and precautionary statements

25. Clear hazard pictograms and hazard classes

26. Clear hazard statements and precautionary statements

27. Clear hazard pictograms and hazard classes

28. Clear hazard statements and precautionary statements

29. Clear hazard pictograms and hazard classes

30. Clear hazard statements and precautionary statements

31. Clear hazard pictograms and hazard classes

32. Clear hazard statements and precautionary statements

33. Clear hazard pictograms and hazard classes

34. Clear hazard statements and precautionary statements

35. Clear hazard pictograms and hazard classes

36. Clear hazard statements and precautionary statements

37. Clear hazard pictograms and hazard classes

38. Clear hazard statements and precautionary statements

39. Clear hazard pictograms and hazard classes

40. Clear hazard statements and precautionary statements

41. Clear hazard pictograms and hazard classes

42. Clear hazard statements and precautionary statements

43. Clear hazard pictograms and hazard classes

44. Clear hazard statements and precautionary statements

45. Clear hazard pictograms and hazard classes

46. Clear hazard statements and precautionary statements

47. Clear hazard pictograms and hazard classes

48. Clear hazard statements and precautionary statements

49. Clear hazard pictograms and hazard classes

50. Clear hazard statements and precautionary statements

51. Clear hazard pictograms and hazard classes

52. Clear hazard statements and precautionary statements

53. Clear hazard pictograms and hazard classes

54. Clear hazard statements and precautionary statements

55. Clear hazard pictograms and hazard classes

56. Clear hazard statements and precautionary statements

57. Clear hazard pictograms and hazard classes

58. Clear hazard statements and precautionary statements

59. Clear hazard pictograms and hazard classes

60. Clear hazard statements and precautionary statements

61. Clear hazard pictograms and hazard classes

62. Clear hazard statements and precautionary statements

63. Clear hazard pictograms and hazard classes

64. Clear hazard statements and precautionary statements

65. Clear hazard pictograms and hazard classes

66. Clear hazard statements and precautionary statements

67. Clear hazard pictograms and hazard classes

68. Clear hazard statements and precautionary statements

69. Clear hazard pictograms and hazard classes

70. Clear hazard statements and precautionary statements

71. Clear hazard pictograms and hazard classes

72. Clear hazard statements and precautionary statements

73. Clear hazard pictograms and hazard classes

74. Clear hazard statements and precautionary statements

75. Clear hazard pictograms and hazard classes

76. Clear hazard statements and precautionary statements

77. Clear hazard pictograms and hazard classes

78. Clear hazard statements and precautionary statements

79. Clear hazard pictograms and hazard classes

80. Clear hazard statements and precautionary statements

81. Clear hazard pictograms and hazard classes

82. Clear hazard statements and precautionary statements

83. Clear hazard pictograms and hazard classes

84. Clear hazard statements and precautionary statements

85. Clear hazard pictograms and hazard classes

86. Clear hazard statements and precautionary statements

87. Clear hazard pictograms and hazard classes

88. Clear hazard statements and precautionary statements

89. Clear hazard pictograms and hazard classes

90. Clear hazard statements and precautionary statements

91. Clear hazard pictograms and hazard classes

92. Clear hazard statements and precautionary statements

93. Clear hazard pictograms and hazard classes

94. Clear hazard statements and precautionary statements

95. Clear hazard pictograms and hazard classes

96. Clear hazard statements and precautionary statements

97. Clear hazard pictograms and hazard classes

98. Clear hazard statements and precautionary statements

99. Clear hazard pictograms and hazard classes

100. Clear hazard statements and precautionary statements

HOW TO READ A SAFETY DATA SHEET

WHY USE A SDS?

1. Clear hazard pictograms and hazard classes

2. Clear hazard statements and precautionary statements

3. Clear hazard pictograms and hazard classes

4. Clear hazard statements and precautionary statements

5. Clear hazard pictograms and hazard classes

6. Clear hazard statements and precautionary statements

7. Clear hazard pictograms and hazard classes

8. Clear hazard statements and precautionary statements

9. Clear hazard pictograms and hazard classes

10. Clear hazard statements and precautionary statements

11. Clear hazard pictograms and hazard classes

12. Clear hazard statements and precautionary statements

13. Clear hazard pictograms and hazard classes

14. Clear hazard statements and precautionary statements

15. Clear hazard pictograms and hazard classes

16. Clear hazard statements and precautionary statements

17. Clear hazard pictograms and hazard classes

18. Clear hazard statements and precautionary statements

19. Clear hazard pictograms and hazard classes

20. Clear hazard statements and precautionary statements

21. Clear hazard pictograms and hazard classes

22. Clear hazard statements and precautionary statements

23. Clear hazard pictograms and hazard classes

24. Clear hazard statements and precautionary statements

25. Clear hazard pictograms and hazard classes

26. Clear hazard statements and precautionary statements

27. Clear hazard pictograms and hazard classes

28. Clear hazard statements and precautionary statements

29. Clear hazard pictograms and hazard classes

30. Clear hazard statements and precautionary statements

31. Clear hazard pictograms and hazard classes

32. Clear hazard statements and precautionary statements

33. Clear hazard pictograms and hazard classes

34. Clear hazard statements and precautionary statements

35. Clear hazard pictograms and hazard classes

36. Clear hazard statements and precautionary statements

37. Clear hazard pictograms and hazard classes

38. Clear hazard statements and precautionary statements

39. Clear hazard pictograms and hazard classes

40. Clear hazard statements and precautionary statements

41. Clear hazard pictograms and hazard classes

42. Clear hazard statements and precautionary statements

43. Clear hazard pictograms and hazard classes

44. Clear hazard statements and precautionary statements

45. Clear hazard pictograms and hazard classes

46. Clear hazard statements and precautionary statements

47. Clear hazard pictograms and hazard classes

48. Clear hazard statements and precautionary statements

49. Clear hazard pictograms and hazard classes

50. Clear hazard statements and precautionary statements

51. Clear hazard pictograms and hazard classes

52. Clear hazard statements and precautionary statements

53. Clear hazard pictograms and hazard classes

54. Clear hazard statements and precautionary statements

55. Clear hazard pictograms and hazard classes

56. Clear hazard statements and precautionary statements

57. Clear hazard pictograms and hazard classes

58. Clear hazard statements and precautionary statements

59. Clear hazard pictograms and hazard classes

60. Clear hazard statements and precautionary statements

61. Clear hazard pictograms and hazard classes

62. Clear hazard statements and precautionary statements

63. Clear hazard pictograms and hazard classes

64. Clear hazard statements and precautionary statements

65. Clear hazard pictograms and hazard classes

66. Clear hazard statements and precautionary statements

67. Clear hazard pictograms and hazard classes

68. Clear hazard statements and precautionary statements

69. Clear hazard pictograms and hazard classes

70. Clear hazard statements and precautionary statements

71. Clear hazard pictograms and hazard classes

72. Clear hazard statements and precautionary statements

73. Clear hazard pictograms and hazard classes

74. Clear hazard statements and precautionary statements

75. Clear hazard pictograms and hazard classes

76. Clear hazard statements and precautionary statements

77. Clear hazard pictograms and hazard classes

78. Clear hazard statements and precautionary statements

79. Clear hazard pictograms and hazard classes

80. Clear hazard statements and precautionary statements

81. Clear hazard pictograms and hazard classes

82. Clear hazard statements and precautionary statements

83. Clear hazard pictograms and hazard classes

84. Clear hazard statements and precautionary statements

85. Clear hazard pictograms and hazard classes

86. Clear hazard statements and precautionary statements

87. Clear hazard pictograms and hazard classes

88. Clear hazard statements and precautionary statements

89. Clear hazard pictograms and hazard classes

90. Clear hazard statements and precautionary statements

91. Clear hazard pictograms and hazard classes

92. Clear hazard statements and precautionary statements

93. Clear hazard pictograms and hazard classes

94. Clear hazard statements and precautionary statements

95. Clear hazard pictograms and hazard classes

96. Clear hazard statements and precautionary statements

97. Clear hazard pictograms and hazard classes

98. Clear hazard statements and precautionary statements

99. Clear hazard pictograms and hazard classes

100. Clear hazard statements and precautionary statements

VISITOR PARKING

EMPLOYEE PARKING

LANE 1 SELF CHECK-IN

LANE 1 & 2 FOR TRUCKS ONLY

All incoming shipments from UPS, FedEx, local vendors/suppliers can be delivered to Dock Door 22

CAUTION
AUTOMATIC GATE CLOSING AFTER EACH VEHICLE
DO NOT TAILGATE

VISITOR PARKING - ONLY -
VIOLATORS WILL BE TOWED

ONE WAY

VISITOR ENTRANCE

LANE 3 EMPLOYEE & VISITOR ENTRANCE - ONLY -

LANE 1 DRIVER RULES AND EXPECTATIONS

- 1 Drivers must always check in through either Lane 1 or Lane 2 and never use the employee or visitor lane
- 2 Drivers push WHITE button on Call box to engage check-in process with Check in Clerk
- 3 Trailer must be clean and free of debris prior to loading
- 4 Drivers must check in all drop trailers prior to doing so
- 5 Drivers must conduct Business on the Intercoms appropriately (Keep in mind that there are cameras and driver actions and or conversations ARE RECORDED)
- 6 No Maintenance work is to be conducted while parked at a Dock or waiting for a door
- 7 If there are no dock doors available at the time of check in and a driver is asked to stand by He/She must do so off site
- 8 Stop at all STOP locations indicated throughout the yard
- 9 No In-appropriate remarks and or conversation's while checking in or out (This will not be tolerated)
- 10 Follow Directions as indicated by Niagara's Shipping Staff (No Exceptions)
- 11 Drivers must only use bathroom facilities provided ONLY!
- 12 Once a driver is asked to be removed from Niagara property He/ She will not be allowed to return this will be an indefinite removal and not to be confused with a probationary period
- 13 If there are any questions or concerns please contact a member of Shipping's leadership team to help

LANE 2 DRIVER RULES AND EXPECTATIONS

- 1 Drivers must always check in through either Lane 1 or Lane 2 and never use the employee or visitor lane
- 2 Drivers push WHITE button on Call box to engage check-in process with Check in Clerk
- 3 Trailer must be clean and free of debris prior to loading
- 4 Drivers must check in all drop trailers prior to doing so
- 5 Drivers must conduct Business on the Intercoms appropriately (Keep in mind that there are cameras and driver actions and or conversations ARE RECORDED)
- 6 No Maintenance work is to be conducted while parked at a Dock or waiting for a door
- 7 If there are no dock doors available at the time of check in and a driver is asked to stand by He/She must do so off site
- 8 Stop at all STOP locations indicated throughout the yard
- 9 No In-appropriate remarks and or conversation's while checking in or out (This will not be tolerated)
- 10 Follow Directions as indicated by Niagara's Shipping Staff (No Exceptions)
- 11 Drivers must only use bathroom facilities provided ONLY!
- 12 Once a driver is asked to be removed from Niagara property He/ She will not be allowed to return this will be an indefinite removal and not to be confused with a probationary period
- 13 If there are any questions or concerns please contact a member of Shipping's leadership team to help

PRODUCTION SIGNS

12"x 12" Magnets

CAP HOPPER 5 WHITE CAPS	MOSS CAP HOPPER	HOPPER HAZ 1	HOPPER HAZ 2	HOPPER HAZ 5	HP 1 HP 2 BLENDER	HP 3 BLENDER	HP 4 BLENDER
DOUGLAS HAZ 6	HI-CONE HAZ 5	PACKER HAZ 5	PACKER HAZ 7	PACKER HAZ 6	HP 5 BLENDER	HP 6 BLENDER	HP 7 BLENDER
HP 1 DRYER	HP 2 DRYER	HP 3 DRYER	HP 4 DRYER	HP 5 DRYER	HP 6 DRYER	HP 7 DRYER	HP 8 DRYER
VACUUM PUMP 1-2	VACUUM PUMP 3	VACUUM PUMP 4	VACUUM PUMP 5	VACUUM PUMP 6	VACUUM PUMP 7	VACUUM PUMP 8	HP 8 BLENDER
HP 1	HP 2	HP 3	HP 4	HP 5	HP 6	HP 7	HP 8
HP 9	HP 10	HAZ 5 PROCESS ROOM	HAZ 6 PROCESS ROOM	HAZ 7 PROCESS ROOM	CAP HOPPER 2 GREEN CAP	CAP HOPPER WHITE CAP	CONTROL PANEL HAZ 2
CONTROL PANEL HAZ 1	CONTROL PANEL HAZ 5						

12"x 12"

VLM 1	VLM 2	UTILITY CLOSET	MULTI REEL 1	CHILLED WATER TANK	HAZ 5 DEAERATOR	HAZ 6 DEAERATOR	HAZ 6 DEAERATOR	1B PUMP SKID	1A PUMP SKID
MULTI REEL 2	RO 1	RO 2	RO 3	CENTRAL MINERAL SKID	CONTINEW L2202 HAZ 7	CONTINEW L2201 HAZ 6	CONTINEW L2203 HAZ 5	HAZ 6 UHT	MULTI REEL 2
RECOVERY RO 1	CARBON TOWER 1	CARBON TOWER 2	CARBON TOWER 3	WF BOILER	STACK BINS BELOW THIS LEVEL →	CAUTION PIPES ARE HOT DURING PRODUCTION DO NOT TOUCH OR OPEN UNLESS IN PROTECTION		MULTI REEL 1	MULTI REEL 2
CARBON TOWER 4	CITY WATER TANK	N2 GENERATOR 1	N2 GENERATOR 2	RO CIP SKID	LABELER A HAZ 5	LABELER A HAZ 6	LABELER A HAZ 7	LABELER B HAZ 5	PALLET WRAPPER
HAZ 1 LABELS ACTIVE	HAZ 2 LABELS ACTIVE	MULTI REEL 1	HP COMPRESSOR 1	BATCHING ROOM	HAZ 3 LABELS ACTIVE	HAZ 3 LABELS NEXT	HAZ 3 FILM ACTIVE	HAZ 3 FILM NEXT	FILM ACTIVE
HP COMPRESSOR 2	HP COMPRESSOR 3	HP COMPRESSOR 4	LP COMPRESSOR 1	CIP ROOM	PALLETIZER	FILM NEXT	CASE PACKER	CHILLER 4	CW TANK WEST
CHILLER 1	CHILLER 2	CHILLER 3	PTW TANK	RECOVERY RO 2	STRETCH WRAP	CHILLED WATER TANK	HAZ 1 LABELS NEXT	UTILITIES	HAZ 2 FILM NEXT
PREFORM HAZ 5	PREFORM HAZ 6	PREFORM HAZ 7	CAP HAZ 5	CAP HAZ 6	HAZ 2 FILM ACTIVE	HAZ 1 FILM ACTIVE	HAZ 2 LABELS NEXT	LP COMPRESSOR 2	LP COMPRESSOR 3
LABELER 2 HAZ 6	LABELER 1 HAZ 6	LABELER 2 HAZ 5	LABELER 1 HAZ 5	CAP HAZ 7	HP COMPRESSOR 5	HP COMPRESSOR 2	HP COMPRESSOR 3	HP COMPRESSOR 4	HAZ 1 FILM NEXT
LABELER 1 HAZ 7	LABELER 2 HAZ 7	SPRING CT 1	CARBON TOWER 5	RO 4	BOILER 1	BOILER 2	BOILER 3	BOILER 4	PLEASE DO NOT STORE PERSONAL BELONGINGS ON COUNTER
LABELER B HAZ 6	LABELER B HAZ 7	ASEPTIC PARTS CAGE	WASTE WATER	VSEP 1A/1B CIP	MUSTER POINT 4	MUSTER POINT 3	MUSTER POINT 2	MUSTER POINT 1	

12"x 18" Magnets

PF0690N02	PF0790NB	PF2390N03ESLCLR01	PF0852N02DSNBLU	A Oxyclear 3500 LDR- 1.50%	CNH33NHNTV1
PF2111N12R15UV01	PF2511N12R15UV01	PF2511N12R15UV02	PF2746N12R15	PF0852N02DSNBLU	PF0690N02
PF2896N12R15UV01	PF2840NB	PF3252N07	PF400NB	BOILER ROOM AUTHORIZED PERSONNEL ONLY	VSEP ROOM
PF2511N12R15UV01 LDR- 0.085%	PF2896N12R15UV01 LDR- 0.04%	PF2511N12R15UV02 LDR- 0.04%	PF2111N12R15UV01 LDR- 0.04%	CNH33NHF	CNE26N4
PF2390N03ESLCLR01 LDR- 0.10%	PF0852N02DSNBLU LDR- 0.035%	CNN02SFDSNGRND01 LDR- 0.240%	B MasterBatch 2710 LDR- 1.20%	PF290NBHF	CNN02SFDSNGRND01

PRODUCTION SIGNS

18"x24"

<div>RECEIVING & INVENTORY OFFICE</div> <div>HAZ 1</div>	<div>FRONT OFFICE</div> <div>HAZ 1</div>	<div>HAZ 1</div>
<div>HAZ 2</div> <div>HAZ 2</div>	<div>PPE REQUIRED</div> <div>BEYOND THIS POINT</div> <div>HAZ 2</div>	<div>PALLETIZER</div> <div>HAZ 2</div>
<div>PALLETIZER</div> <div>HAZ 2</div>	<div>STRETCH WRAPPER</div> <div>HAZ 2</div>	<div>STRETCH WRAPPER</div> <div>HAZ 2</div>
<div>SPRING OFFLOAD</div> <div>HAZ 2</div>	<div>SPRING OFFLOAD</div> <div>HAZ 2</div>	<div>SPRING OFFLOAD</div> <div>HAZ 2</div>
<div>PALLETIZER</div> <div>HAZ 2</div>	<div>SHRINK WRAPPER</div> <div>HAZ 2</div>	<div>HAZ 2</div>

24"x24"

P.E.T. RESIN		HDPE RESIN		R-P.E.T. RESIN			
--------------	--	------------	--	----------------	--	--	--

10" x 10"

22.5"x19.5"



11"x24"

16" x 16"

9"x12"

9"x11"

Qty.2

SPILL KIT

1000g

12" x 18"

BREAK ROOM N/A	QUALITY ASSURANCE LAB N/A	AUTHORIZED PERSONNEL N/A	CLEAN REGRIND ONLY N/A
CT 5 PTW TANK	CT 11 PTW TANK	BAD PALLETS N/A	CLEAN REGRIND ONLY N/A
VLM #2 N/A	INCUBATION STORAGE N/A	MICRO LAB N/A	MINERAL STORAGE ONLY N/A
QA LAB AUTHORIZED PERSONNEL	BOTTLES ONLY IN X-CYCLER	BOILER DA TANK	FORKLIFT CHARGING STATION N/A

18" x 18"

4" x 12"

6"x 12"

**CONCENTRATED
PREFOAMS
& BOTTLES**

24"x36"

[illegible]

SAFETY SIGNS



PRODUCTION BOARDS

niagara

PHILLY TEAM MEMBER OF THE MONTH

Paper Inserts

JANUARY FEBRUARY MARCH APRIL MAY JUNE

JULY AUGUST SEPTEMBER OCTOBER NOVEMBER DECEMBER

Dry Erase/Magnetic Board

Concours Production Staffing & Coverage

	Shift A	Shift B	Shift C	Shift D
Supervisor				
Lead				
C1 Upstream				
C1 Downstream				
C2 Upstream				
C2 Downstream				
C1/2 Break Relief				
C3 Filler				
C3 Packer				
C4 Filler				
C4 Packer				
C3/4 Blower				
C 3/4 Break Relief				
Husky Operator				
Husky Support				
Facilities				
Mechanic				
Mechanic				
QA Tech				
Shipping Clerk				
Forklift Driver				
Forklift Driver				
Extra Support				
Training				
Training				

John + Date

niagara

niagara

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY	MEMO

niagara

Staff Schedule

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY	MEMO

Maintenance Rolling PM Schedule

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY	MEMO

Training Schedule

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY	MEMO

Maintenance Special Projects

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY	MEMO

PRODUCTION BOARDS

		ACTUAL - WEEKLY					FY GOAL	YTD ACTUAL
		AREA FOCUS	UNITS					
SAFETY	Near Misses							
	First Aids							
	Material Handling Incidents							
	Customer Complaints							
QUALITY	Production Held							
	Ozone OOS							
	Packaging OOS							
	Preform OEE							
DELIVERY	Cap OEE							
	Production OEE							
	Average BPS							
	Throughput							
PEOPLE	90 Day Reviews							
	Headcount Target							
	Turnover							

niagara		STAFFING BOARD	
Supervisor		OFF SHIFT PEOPLE	
KNC 1 lead		Shift A	
KNC 1 Block A			
KNC 1 Block B			
KNC 1 Downstream			
KNC 2 Lead		Shift B	
KNC 2 Block			
KNC 2 labeler focused			
KNC 2 Packers			
KNC 2 Palletizer		Shift C	
Injection Operator/KNC 1 Tippers			
Injection Operator/KNC 2 Tippers			
Warehouse Lead			
Dock		Shift D	
Carwash / Receiving			
Carwash / Receiving / Inventory			

[illegible][illegible][illegible]

QA Scorecard

KNC QUALITY

Recognition

Upcoming Events

Customer Satisfaction


Top Opportunities

Statistics


WE SEE WATER NOT JUST NOW THAT'S INTERESTING

GENERAL INFORMATION	
PLANT GENERAL	HUMAN RESOURCES
SAFETY	QUALITY
RECOGNITION	SPECIAL OCCASIONS (IE: Birthday/Wedding/Birth/Etc.)

[illegible]



Maintenance Corner



TOP 3 OPPORTUNITIES

WEEKLY PM AND BOTTLE/PACK CHANGEOVER SCHEDULE

L1

L2

L3

L4

L5

L6

L7

L8

L9

L10

L11

L12

L13

L14

L15

L16

L17

L18

L19

L20

L21

L22

L23

L24

L25

L26

L27

L28

L29

L30

L31

L32

L33

L34

L35

L36

L37

L38

L39

L40

L41

L42

L43

L44

L45

L46

L47

L48

L49

L50

L51

L52

L53

L54

L55

L56

L57

L58

L59

L60

L61

L62

L63

L64

L65

Paper Inserts



MAINTENANCE ACTION ITEMS				Week #	
1	Mechanic / Specialist / Supervisor	Senior Maintenance Tech.	Senior Maintenance Tech.	Maintenance Supervisor / Manager	
	Problem / Problems	Root Cause	Action Plan	Start Date	Assigned
				Start Date	
					<div> <div>NOT</div> <div>IN PROGRESS</div> </div>
2	Mechanic / Specialist / Supervisor	Senior Maintenance Tech.	Senior Maintenance Tech.	Maintenance Supervisor / Manager	
	Problem / Problems	Root Cause	Action Plan	Start Date	Assigned
				Start Date	
					<div> <div>NOT</div> <div>IN PROGRESS</div> </div>
3	Mechanic / Specialist / Supervisor	Senior Maintenance Tech.	Senior Maintenance Tech.	Maintenance Supervisor / Manager	
	Problem / Problems	Root Cause	Action Plan	Start Date	Assigned
				Start Date	
					<div> <div>NOT</div> <div>IN PROGRESS</div> </div>
4	Mechanic / Specialist / Supervisor	Senior Maintenance Tech.	Senior Maintenance Tech.	Maintenance Supervisor / Manager	
	Problem / Problems	Root Cause	Action Plan	Start Date	Assigned
				Start Date	
					<div> <div>NOT</div> <div>IN PROGRESS</div> </div>

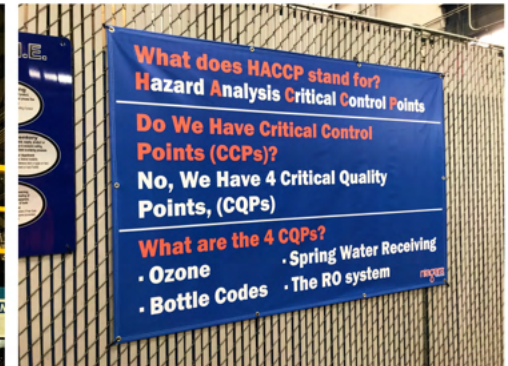
LIFT CYLINDERS																													
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60
61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90
91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120
121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150
151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180
181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210
211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240
241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270
271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300
301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330
331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360
361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390
391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420
421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450
451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480
481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507			

[illegible][illegible][illegible]

DOOR WRAPS



SAMPLE PRODUCTS



SAMPLE PRODUCTS



SAMPLE PRODUCTS



SAMPLE PRODUCTS



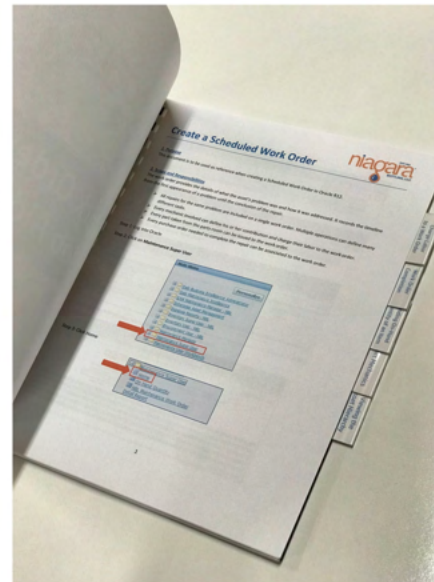
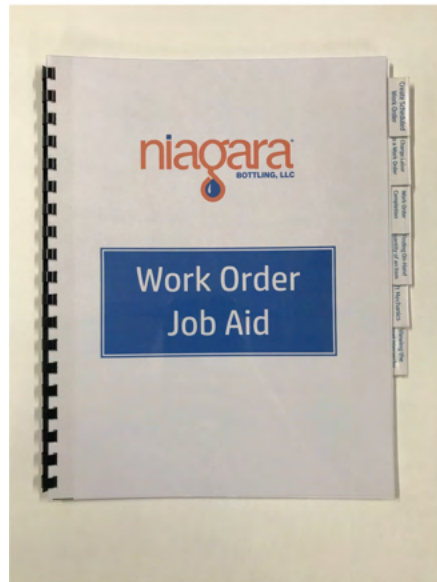
SAMPLE PRODUCTS



SAMPLE PRODUCTS



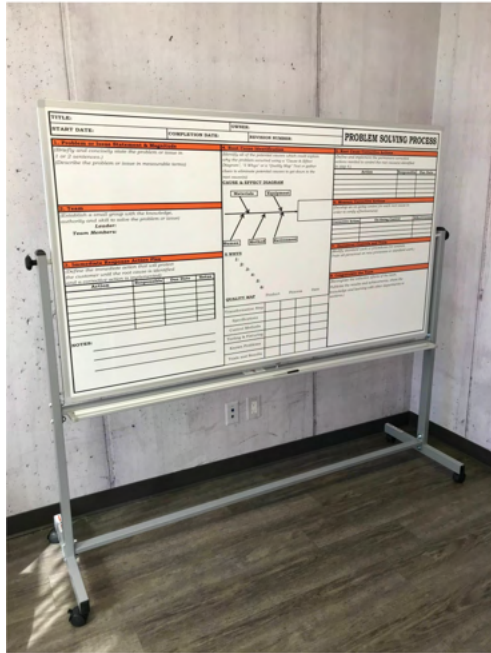
SAMPLE PRODUCTS



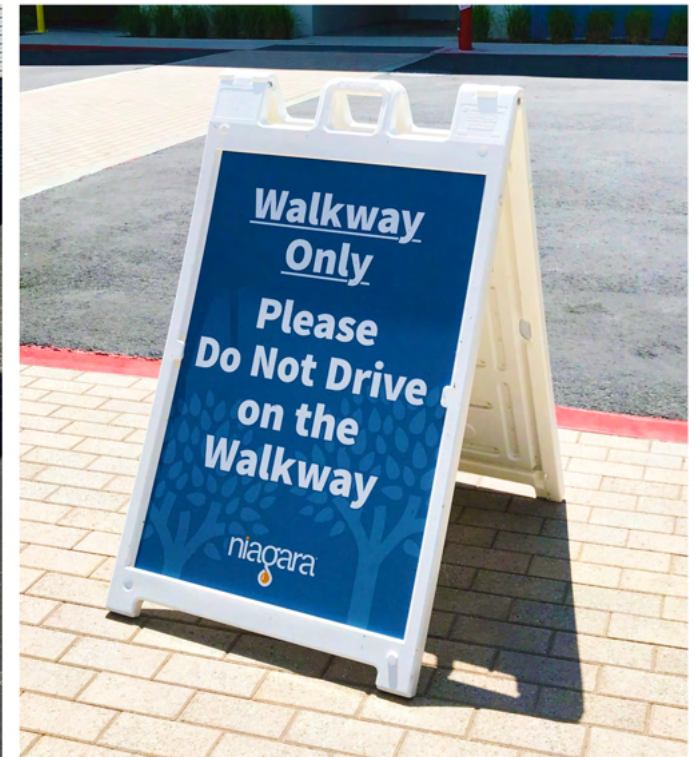
SAMPLE PRODUCTS



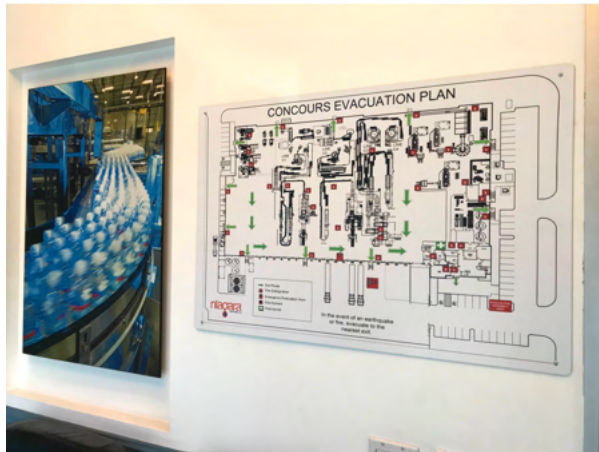
SAMPLE PRODUCTS



SAMPLE PRODUCTS



SAMPLE PRODUCTS



SHADE STRUCTURES

