

360 S. Milliken Ave., Suite D Ontario, CA 91761 www.UnitedSignsAwnings.com • sales@unitedsignsawnings.com • (800) 423-7565

SIGN GUIDE

In a contract and the second of the second o









A Safe Place to Work is Nice...
But A Safe Worker is <u>Better!</u>





Injury Free is the Way to Bel Safety Starts With Mel

All in for Safety at Philly.



SAFETY FIRST!
Think Safety Every Time
Work Safely Every Day





SAFETY PROTECTS PEOPLE QUALITY PROTECTS JOBS

Injury Free is the Way to Bel Safety Starts With Mel All in for Safety at Alabama



DRIVE SAFELY

STOP at all blind spots

LOOK for people working around you

LISTEN for horns & sirens







niagara e	Niagar	a LIFE Behavioral Competency Model
Lead Like an Owner	CUSTOMER FOCUS STRATEGIC MINDSET ENSURES ACCOUNTABILITY BUILDS EFFECTIVE TEAMS	Building strong customer relationships and delivering customer-centric solutions Seeing ahead to future possibilities and translating them into breakthrough strategies Holding self and others accountable to meet commitments Building strong-identity teams that apply their diverse skills and perspectives to achieve common goals
InnovACT Every Day	NIMBLE LEARNING OPTIMIZES WORK PROCESSES	Actively learning through experimentation when tackling new problems, using both successes and failures as learning fodde Knowing the most effective and efficient processes to get things done, with a focus on continuous improvement
Find a Way	COLLABORATES ACTION ORIENTED MANAGES COMPLEXITY MANAGES ANDIGUITY	Building partnerships and working collaboratively with others to meet shared objectives Taking on new opportunities and tough challenges with a sense of urgency, high energy, and enthusiasm Making sense of complex, high quantity, and sometimes contradictory information to effectively solve problems Operating effectively, even when things are not certain or the way forward is not clear
Empowered To Be Great	COMMUNICATES EFFECTIVELY SELF-DEVELOPMENT DEVELOPS TALENT	Developing and delivering multi-mode communications that convey a dear understanding of the unique needs of different audience Adhrely seeking new ways to grow and be challenged using both formal and informal development channels Developing people to meet both their career goals and the organization's goals













Make addient prevention
your first intention.
So be a bero and keep
recordables at <u>zero</u>. nagara



Banners include 3" top pole pocket for hanging in warehouse







SAFETY SIGNS

CAUTION

OPEN AND CLOSE DRAWERS ONE AT A TIME

CAUTION HOT LIQUIDS

CAUTION WET FLOORS BE CAREFULL

CAUTION STAY 3 FEET BACK

CAUTION OPERATORS NOT ALLOWED IN CONTROL PANELS ONLY QUALIFIED TECHNICIANS PLEASE CALL MAINTENANCE

CAUTION

DO NOT OPERATE WITHOUT GUARDS

CAUTION LIFT DOOR WITH TWO HANDS

CAUTION PLEASE USE PIN WHEN INSIDE EQUIPMENT

CAUTION MAXIMUM 3 PERSONS

CAUTION WATCH FOR FORKLIFTS

CAUTION WATCH

WATCH YOUR STEP DOWN

CAUTION EYE PROTECTION REQUIRED

CAUTION OPEN DOOR SLOWLY

DANGER DO NOT ENTER AUTHORIZED PERSONNEL ONLY PELIGRO NO ENTRE

NO ENTRE SOLO PERSONAL AUTORIZADO

DANGER HOT

CAUTION DO NOT OPERATE WITHOUT GUARDS

OPEN DOOR SLOWLY

DANGER HAZARDOUS CHEMICALS PERSONAL PROTECTIVE EQUIPMENT REQUIRED BEFORE ENTERING



WARNING

SOLICITATION, DISTRIBUTION OF LITERATURE OR TRESPASS BY NON-EMPLOYEES OR NON-AUTHORIZED PERSONS IS PROHIBITED AT ALL TIMES.

WARNING SENSITIVE CHEMICAL REACTIONS IN PROCESS

PLEASE KNOCK BEFORE ENTERING

WARNING THIS DOOR IS NOT FOR PEDESTRIAN TRAFFIC PLEASE USE MAN DOOR

NOTICE KEEP THIS TO DOOR CLOSED AT ALL TIMES

THIS AREA IS UNDER 24 HOUR VIDEO SURVEILLANCE

CORPORATE LABORATORY RESTRICTED AREA AUTHORIZED PERSONNEL ONLY











FACILITY SIGNS

TRUCK LOADING RULES

- Clean and empty trailer (No load bars or Airbags)
- 2 Slide tandems back before docking
- 3 Park with tires on blue lines (Should not touch white lines)
- 4 Pull all the way back to door
- 6 Follow arrows as needed
- **6** Wait for green light
- Proceed to check-out



SHIPPING AND RECEIVING CHECK IN

- Proceed To Check In Gate.
- Shut off Engine
- Have delivery number or P.O. number available.
- Press Button on Call Box to be connected to an agent.
- Listen for direction and then proceed to the directed door. YARD RULES
- Trailer must be COMPLETELY empty and swept out in order to be loaded.
- No holes or weak spots in trailer floor allowed
- Position trailer in the dock correctly or you cannot be loaded. Watch the directional lights on the building for guidance.
- *Tandem Axles must be slid completely BACK or you cannot be loaded. Wait to slide tandems until you are aligned with your door.
- GREEN light Indicates load is complete. Proceed to Exit Gate for your seal and BOL.
- A restroom is available near Dock Door 1. Please be RESPECTFUL!



SELF CHECK OUT INSTRUCTIONS

- At the Kiosk, Press the HOME key to begin
- Select the lane number your truck is in. (1, 2 or 3)
- Enter your trailer number
- Press submit and then confirm details are accurate
- Verify that your contact information is accurate
- Take a truck seal from the box and enter into the kiosk
- Sign the tablet using your fingernail or stylus (No Pens)
- Reach inside the small window to get all copies of your BOL Ensure you have the correct set of documents
- Attach the seal and ensure your tandems are slid forward BEFORE proceeding through the gate.
- If you have any questions or issues, press the call box for assistance.

VENDORS & CONTRACTORS



CHECK-IN AT PARTS ROOM



IF DELIVERING AND SHIPPING OFFICE IS **UNAVAILABLE PLEASE** WALK INTO LOBBY AND RING DOORBELL

niagara



EMPLOYEES ENTRANCE ONLY

VENDORS & VISITORS MUST CHECK IN AT LOBBY



VENDOR & CONTRACTOR **PARTS ROOM**



PARKING

MANUFACTURING **OFFICES**

niagara

Scan the QR Code With Your Phone Camera for Check-In













VISITOR PARKING



EMPLOYEE PARKING



AUTOMATIC GATE **GATE CLOSES AFTER EACH** VEHICLE

All incoming

shipments

from UPS, Fedex

local vendors/

suppliers can

be delivered to

Dock Door 22

VISITOR PARKING -ONLY-

- Trailer must be clean and free of debris prior to loading
- © Drivers must conduct Business on the intercoms appropriately (Keep in mind that there are cameras and driver actions and or conversations ARE RECORDED)
- 8 No Maintenance work is to be conducted while parked at a Dock or waiting for a door
- 6 If there are no dock doors available at the time of check in and a driver is asked to stand by He/She must do so off site
- Stop at all STOP locations indicated throughout the yard
- Follow Directions as indicated by Niagara's Shipping Staff (No Exceptions)
- Orivers must only use bathroom facilities provided ONLY!
- Once a driver is asked to be removed from Niagara property He/ She will not be allowed to return this will be an indefinite removal and not to be confused with a probationary period
- fithere are any questions or concerns please contact a member of Shipping's leadership team to help | niagara



- (B) Trailer must be clean and free of debris prior to loading
- Drivers must conduct Business on the intercoms appropriately (Keep in mind that there are cameras and driver actions and or conversations ARE RECORDED)
- 📵 No Maintenance work is to be conducted while parked at a Dock or waiting for a door
- (i) If there are no dock doors available at the time of check in and a driver is asked to stand by He/She must do so off site
- Stop at all STOP locations indicated throughout the yard
- Follow Directions as indicated by Niagara's Shipping Staff (No Exceptions)
- Once a driver is asked to be removed from Niagara property He/ She will not be allowed to return this will be an indefinite removal and not to be confused with a probationary period
- if there are any questions or concerns please contact a member of Shipping's leadership team to help is placed as a supplied to the placed and the placed are any questions or concerns please contact a member of Shipping's leadership team to help is placed as a supplied as a supplie





PRODUCTION SIGNS

12"x 12" Magnets

CAP HOPPER 5 WHITE CAPS	MOSS CAP HOPPER	HOPPER HAZ 1	HOPPER HAZ 2	HOPPER HAZ 5	HP 1 HP 2 BLENDER	HP 3 BLENDER	HP 4 BLENDER
DOUGLAS HAZ 6	HI-CONE HAZ 5	PACKER HAZ 5	PACKER HAZ 7	PACKER HAZ 6	HP 5 BLENDER	HP 6 BLENDER	HP 7 BLENDER
HP 1 DRYER	HP 2 DRYER	HP 3 DRYER	HP 4 DRYER	HP 5 DRYER	HP 6 DRYER	HP 7 DRYER	HP 8 DRYER
VACUUM PUMP 1-2	VACUUM PUMP 3	VACUUM PUMP 4	VACUUM PUMP 5	VACUUM PUMP 6	VACUUM PUMP 7	VACUUM PUMP 8	HP 8 BLENDER
HP 1	HP 2	HP 3	HP 4	HP 5	HP 6	HP 7	HP 8
HP 9	HP 10	HAZ 5 PROCESS ROOM	HAZ 6 PROCESS ROOM	HAZ 7 PROCESS ROOM	CAP HOPPER 2 GREEN CAP	CAP HOPPER WHITE CAP	PANEL HAZ 2
CONTROL PANEL HAZ 1	PANEL HAZ 5						

12"x 18"	Magnets
12 / 10	magnets

PF0690N02	PF0790NB	PF2390N03ESLCLR01	PF0852N02DSNBLU	A Oxyclear 3500 LDR-1.50%	CNH33NHNTV1
PF2111N12R15UV01	PF2511N12R15UV01	PF2511N12R15UV02	PF2746N12R15	PF0852N02DSNBLU	PF0690N02
PF2896N12R15UV01	PF2840NB	PF3252N07	PF400NB	BOILER ROOM AUTHORIZED PERSONNEL ONLY	VSEP ROOM
PF2511N12R15UV01 LDR- 0.085%	PF2896N12R15UV01 LDR-0.04%	PF2511N12R15UV02 LDR- 0.04%	PF2111N12R15UV01 LDR-0.04%	CNH33NHF	CNE26N4
PF2390N03ESLCLR01 LDR- 0.10%	PF0852N02DSNBLU LDR- 0.035%	CNN02SFDSNGRND01 LDR-0.240%	B MasterBatch 2710 LDR-1.20%	PF290NBHF	CNN02SFDSNGRND01

12"x 12"

VLM 1	VLM 2	UTILITY CLOSET	MULTI REEL 1	CHILLED WATER TANK	HAZ 5 DEAERATOR	HAZ 6 DEAERATOR	HAZ 6 DEAERATOR	1B PUMP SKID	1A PUMP SKID
MULTI REEL 2	R0 1	RO 2	RO 3	CENTRAL MINERAL SKID	CONTINEW L2202 HAZ 7	CONTINEW L2201 HAZ 6	CONTINEW L2203 HAZ 5	HAZ 6 UHT	MULTI REEL 2
RECOVERY RO 1	CARBON TOWER 1	CARBON TOWER 2	CARBON TOWER 3	WF BOILER	STACK BINS BELOW THIS LEVEL	CAUTION PIPES ARE HOT DEPENDENCE TO NOT SPERS MATERIORE IS AREA.	Book at 12 Control and 12 Control an	MULTI REEL 1	MULTI REEL 2
CARBON TOWER 4	CITY WATER TANK	GENERATOR 1	GENERATOR 2	RO CIP SKID	LABELER A HAZ 5	LABELER A HAZ 6	LABELER A HAZ 7	LABELER B HAZ 5	PALLET WRAPPER
HAZ 1 LABELS ACTIVE	HAZ 2 LABELS ACTIVE	MULTI REEL 1	COMPRESSOR 1	BATCHING ROOM	HAZ 3	HAZ 3	HAZ 3	HAZ 3	FILM ACTIVE
COMPRESSOR 2	compressor 3	COMPRESSOR 4	COMPRESSOR	CIP ROOM	PALLETIZER	FILM NEXT	CASE PACKER	CHILLER 4	CW TANK WEST
CHILLER 1	CHILLER 2	CHILLER 3	PTW TANK	RECOVERY RO 2	STRETCH WRAP	CHILLED WATER TANK	HAZ 1 LABELS NEXT	UTILITIES	HAZ 2 FILM NEXT
PREFORM HAZ 5	PREFORM HAZ 6	PREFORM HAZ 7	CAP HAZ 5	CAP HAZ 6	HAZ 2 FILM ACTIVE	HAZ 1 FILM ACTIVE	HAZ 2 LABELS NEXT	COMPRESSOR 2	compressor 3
LABELER 2 HAZ 6	HAZ 6	LABELER 2 HAZ 5	LABELER 1 HAZ 5	CAP HAZ 7	COMPRESSOR 5	COMPRESSOR 2	COMPRESSOR 3	COMPRESSOR 4	HAZ 1 FILM NEXT
LABELER 1 HAZ 7	LABELER 2 HAZ 7	SPRING CT	CARBON TOWER 5	RO 4	BOILER 1	BOILER 2	BOILER 3	BOILER 4	PLEASE DO NOT STORE PERSONAL BELONGINGS ON COUNTER
LABELER B HAZ 6	LABELER B HAZ 7	ASEPTIC PARTS CAGE	WASTE WATER	VSEP 1A/1B CIP	MUSTER POINT 4	MUSTER POINT 3	MUSTER POINT 2	MUSTER POINT 1	



PRODUCTION SIGNS







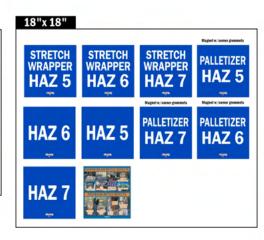


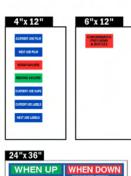






12"x 18"			
BREAK ROOM	QUALITY ASSURANCE LAB	AUTHORIZED PERSONNEL	CLEAN REGRINDE ONLY
CT 5	CT 11 PTW TANK	BAD PALLETS	CLEAN REGRIND ONLY
VLM #2	INCUBATION STORAGE	MICRO LAB	MINERAL STORAGE ONLY
QA LAB AUTHORIZED PERSONNEL	BOTTLES ONLY IN X-CYCLER	BOILER DA TANK	FORKLIFT CHARGING STATION







SAFETY SIGNS







SAFETY
SUGGESTION
OF THE MONTH
PARKING
ONLY
UNAUTHORIZED
VEHICLES WILL
BE TOWED

EMPLOYEE
OF THE MONTH
PARKING
— ONLY—
UNAUTHORIZED
VEHICLES WILL
BE TOWED























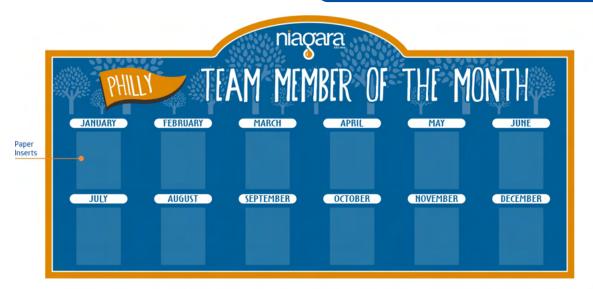








PRODUCTION BOARDS



niag	ara		Staf	f Sch	edule				Mai	ntena	ance	Rollin	g PM	Sche	dule
SUNDAY	MONDAY	TUESDAY	WEDNESDA	Y THURSDAY	FRIDAY	SATURDAY	MEMO	SUNDAY	MONDAY	TUESDAY	WEDNESDA	THURSDAY	FRIDAY	SATURDAY	MEMO
	P	P	P	H	-				-			-			
	-	-	-	P	-	-			-	-		-		_	
	H	H	-	-	-				-			7			
		-	-											7	
	T				hedu				Ma					Proje	cts
SUNDAY	MONDAY		raini			SATURDAY	MEMO	SUNDAY	Ma			e Spe		Proje	Cts MEMO
SUNDAY	MONDAY						MEMO	SUNDAY							
SUNDAY	MONDAY						MEMO	SUNDAY							
SUNDAY	MONDAY						MEMO	SUNDAY							

Dry Erase/Magnetic Board

Supervisor Lead CI Upstream CI Upstream CZ Upstream CZ Upstream CZ Upstream CZ Upstream CZ Packer CA Packer CA Filler CA Packer CA Filler CA Packer CA Packe		Shift A	Shift B	g & Cover	Shift D
Lead C. Upstream C. Downstream C. Filler C. Fill	Supervisor	JIIIICA	Sint b	Sinito	Silito
CL Upstream CL Downstream C2 Upstream C2 Upstream C2 Upstream C3 Park Relief C3 Park Relief C3 Parker C4 Parker C4 Parker C4 Parker C4 Parker C4 Parker C3 Parker C4 Parker C5 Parker C6 Parker C6 Parker C8 Parker C9 P					
CL Downstream C2 Downstream C2 Downstream C3 Folker C3 Filler C3 Filler C3 Filler C4 Filler C4 Filler C5 Filler C5 Filler C6 Filler C6 Filler C6 Filler C7 Filler C7 Filler C8 Filler C9 F					
C2 Upstream C2 Downstream C1/2 Break Relief C3 Filler C3 Filler C4 Filler C4 Packer C4 Filler C4 Packer C3 /4 Blower C3 /4 Blower C3 /6 Blower C3 /6 Blower C4 /6 Blower C5 /6 Filler C4 Packer C5 /6 Blower C5 /6 Blower C5 /6 Blower C6 Filler C6 Packer C7 /6 Blower C					
C2 Downstream C1, 28 reak Relief C3 Filler C3 Filler C4 Filler C4 Filler C5 Packer C6 Filler C6 Packer C3 /4 Blower C3 /4 Blower C3 /4 Blower C3 /4 Blower C4 /4 Break Relief Husky Operator Husky Support Facilities Hechanic C4 Toch Shipping Clerk Forklift Driver Forklift					
C3 Filler C3 Packer C4 Filler C5 Packer C3 /4 Blower C3 /4 Blower C3 /4 Blower C5 /4 Blower C6 J4 Broak Raliof Husky Operator Husky Support Facilities Mechanic Mechanic Q4 Tech Shipping Clerk Farklift Oriver					
C3 Filler C3 Packer C4 Filler C5 Packer C3 /4 Blower C3 /4 Blower C3 /4 Blower C5 /4 Blower C6 J4 Broak Raliof Husky Operator Husky Support Facilities Mechanic Mechanic Q4 Tech Shipping Clerk Farklift Oriver	C1/2 Break Relief				
CA Filler CA Filler C3 /A Brower C4 Filler C4 Filler C5 /A CA Filler C5 /A CA Filler C6 Filler C7 Filler					
CA Packer C3 /4 Blower C2 /4 Blower C2 /4 Brack Relief Husky Operator Husky Support Facilities Mechanic Mechanic QA Tech Shipping Clerk Forklift Driver	C3 Packer				
C3/6 Blower C3 /6 Breek Bellef Husky Operator Husky Support Facilities Mechanic Mechanic QA Tech Shipping Clerk Forklift Oriver	C4 Filler				
C 3 // & Break Relief Husky Operator Husky Support Acalities Mechanic Mechanic QA Tech Shipping Clerk Forklift Driver Forklift Driver Forklift Driver Forklift Driver Forklift Driver	C4 Packer				
C 3 // & Break Relief Husky Operator Husky Support Acalities Mechanic Mechanic QA Tech Shipping Clerk Forklift Driver Forklift Driver Forklift Driver Forklift Driver Forklift Driver	C3/4 Blower				
Husky Operator Husky Support Facilities Mechanic Mechanic Mechanic OA Tech Shipping Clerk Forkifit foriver	C 3/4 Break Relief				
Husky Support Facilities Mechanic Mechanic QA Tech Shipping Clerk Forklift Driver Forklift Driver Forklift Driver Forklift Driver Forklift Driver					
Mechanic Mechanic QA Tech Shipping Clerk Forkilft Driver Forkilft Driver Forkilft Driver Forkilft Driver Forkilft Driver Forkilft Driver	Husky Support				
Mechanic QA Tech Shipping Clerk Forklift Oriver Forklift Oriver Forklift Oriver Forklift Oriver Extra Support	Facilities				
QA Tech Shipping Clerk Forklift Driver Forklift Driver Forklift Driver Forklift Driver Forklift Driver Forklift Driver	Mechanic				
Shapping Clerk Forklift Oriver Forklift Oriver Forklift Oriver Earth O	Mechanic			1/1/2	
Forkilf Driver Forkilf Driver Forkilf Driver Karta Support					
Forklift Driver Forklift Driver Extra Support	Shipping Clerk				
Forklift Driver Extra Support	Forklift Driver				
Extra Support					
	Forklift Driver				
Training	Extra Support				
	Training				





PRODUCTION BOARDS

niagara	CAI	ROLI	NA	M	30(RIC	S		
CAFFTY	AREA FOCUS Near Misses	UNITS		ACT	UAL - WE	EKLY		FY GOAL	YTD ACTUAL
SAFETY	First Aids Material Handling Incidents								
	Customer Complaints								
OHALITY	Production Held								
QUALITY	Ozone OOS								
	Packaging OOS								
	Preform OEE								
	Cap OEE								
DELIVERY	Production OEE								
	Average BPS								
	Throughput								
	90 Day Reviews								
PEOPLE	Headcount Target								
	Turnover								

Supervisor	OFF SHIFT PEOPLE Shift A
KNC 1 lead	
KNC 1 Block A	
KNC 1 Block B	
KNC 1 Downstream	Shift B
KNC 2 Lead	
KNC 2 Block	
KNC 2 labeler focused	
KNC 2 Packers	Shift C
KNC 2 Palletizer	
jection Operator/KNC 1 Tippers	
jection Operator/KNC 2 Tippers	
Warehouse Lead	Shift D
Dock	

	Shift A	Shift B	Shift C	Shift D	
SUPERVISOR	SIIIICA	SHILLE	SHILL	SHILLD	- Shith and
DOCK COORDINATOR					
DOCK COORDINATOR					11113
DOCK COORDINATOR					
DOCK COORDINATOR					THE RESERVE
RECEIVER					
INVENTORY					
LOV TECH					
LGV UI		/ DOWN	DOOK D	OOR UP	DOCK DOOR DOV
	LG	DOWN			
6. ≠1			ii r1 ii r2 ii r3	≣4 ≣6 ≣6	

niagara	TRA		NG	/ LEARNII	NG CAL	ENDAR
	MO	NTH:				
DATI	Ε	START	END	DESCRIPTION	LOCATION	INSTRUCTOR
_						

Aseptic Master Sanitati	on Sci	ned	lule	- F	Pro	ce	ssi	ng																r	ıla	ç	a
2034				101					15	NEC	6	100	T	100	100	100	100	100	**	100		TE	170	76	10	Ť	ł
Senting		-		-		-		-				-	•				-			-	-	-			-	-	
NO home from I and for any little	-																										
BB bar - Constraint and constraint	Berlin																										
Mile Base Coursell, orbig 6 desires	-																										
Producting Name - Proof to a risk Poor using Select	640	_			_	_	_			_		_	_	_	_		_	_	_	_	_	4	_			_	
Makey box (for also part from any business	2000																										
Bladding Basic Clark with uniquinity	therint	_	_	_	_	_	_	_	_	_	_	_	_	_	-	_	_	_	_	_	_	_	_	_	_	_	
Pendin Station - Control Con	Team.																	_		-							
Peacle Balletin Class of replaced Electricaria polyfromitres.	Rolling	-								_					-												
Peaks Nation Club and polysical P	Serve														-												
MIS & Gardens Steel From the proof for using before	200	_					_					_	-	-	-	-	_	-	-	-	-	-	_			-	
MEAN SERVICE CO. The objection was borning	-																										
And have the for anythins & for bridge	-	-			_	-	-		-	_		-	-	-	-	-	-	-	-	-	-	-	-		-	-	
MR har brother significa.		-		_	_	-			_		_	_	-	-	-	-		_	-	-	-	-	-	_		-	
MRS there all sates in experience programmings	Service Co.	_			_	_				_					-				_					_	_	_	
period claser south program or period, from A period from program from	-	-												-	-		-				-	-				-	
Mile that I shall be supplied to	-	-			_	_			_	_			-	_	-			_	-		_	-	_	_		-	
MR Too all only of P	Surret					_													_								
MET from the contribution of the contribution	200	-	_	_	_	_	_	_	_	_	_	_	-	-	-	_		_	_	-	_	_	_	_	-	_	
SMT - Oper of leafs it appoints pring framation	-	-		_		-		_	_	_	_	_	-	-	-			-	-	-		-	-	_		-	
path during any page 18	2000	-													-												
No. of Concession of Concessio	1000												-		_					_	_	_		_	=	_	
OF South South South Service Street	Tests	_	_	_	_	_	_	_	_	_	_	_	-	_	_	_	_	_	_	_	_	-	_	_	_	-	Į
Flore Dend which broke	Berlin	_	_	_		_				_			_		_		_		_					_			
Phone (Springly on 1979)	Special																										
Plan Section (Section	-	_		$\overline{}$		_	_	_	_			_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	
the face that they explain	Total																										
Standing Same Class States and Sand	700	_	_	_	_	_	_	_	_		_	_	_	_	_	_	_	_	_	_	_	-	_	_	_	-	
Non-back State: Class State complicate	200																										
	200	_				_	_	_	_			_	_	_	_	_	_	_	_	_	_	_	_		_	_	
Mile than there categories	200																										
per december and the	100	_		_		_	_	_	_			_	-	_	_	_	_	_	_	_	_	-	_			-	
THE THE CHIEF PERSONS AND ADDRESS.	1000																										
Mart Constructation	1000					_	_					_	_	_			_	_			_	-	_			-	
Section 1 On the conjust	Table 1																										
Department Over transming front	Posts													_			_				_	_	_				
Sentence I Characters stip from	Total Control																										
to prior spoke ongo	Barriery.																										
has eligente agadest except	Martin																										
Non-Passer reproduct storage	Rolling																										
Chart and continue of Charting South it planning	State.																										
Bergin Rose. Clear and certifie said, Nove, Halls, Inspire	The State of																										
Seas and horse than attraction further than	Married																										
Non-brokker Sharing to depth during and uniting of all four conducts	Bulling																										
Day Sell Accounts of Name of Sec. (and Account	Bertin																										
Meeting Insues, makes, deprivately	State State																				$\overline{}$		_			\mathbf{T}	
	_	-	-	-	_	_	-	_	_	_	_	-	-	-	-	-	-	-	-	-	-	-	_	_	_	-	
		-	-	-		-	-	-	-	_		-	+-	-	-	-	-	-	-	+-	+-	+-	-	-		+	
	_	-	-	-	-	-	-	-	-	-		-	-	-	-	-	-	-	-	-	+	+	-	-	-	+	
Of Review																											

QA Scorecard		Recognition
	KNC QUALITY	W SIL WATE
Upcoming Events	2	Customer Satisfaction
Top Opportunities	nlagara nlagara	Statistics Statistics RI
		RESHING

niagara GENERAL II	NFORMATION
PLANT GENERAL	HUMAN RESOURCES
SAFETY	QUALITY
RECOGNITION	SPECIAL OCCASIONS (IE: Birthday/Wedding/Birth/Etc.)

3934		100		-		100 ES													
Polatic & Maltenna		100 1 110	TEN.	FW 10	1. 1.7%	15k 85k	CHARLE	N BM	I fine I	100.11	E I EN	EN B	H 184	2.56	236.13	PA 15	1100	-	ä
	Trees.	_	_	_	_	_	_	-	_	_	_	_	_			-	_	_	ř
oled danger som They have notice any	200	_	-	-	-	_	-	-	_	-	_	-	-	_	_	-	-	_	è
METALE CONTRACTOR STATE AND ADDRESS.	Sun for	-	-	-	-	-	-	-	_	-	-	-	-	_	-	-	-	_	ł
WHITE DEPARTMENT AND PERSON	Spinite	_	-	_	-	_	-	-	-	-	-	_	-	_	_	-	_	_	è
Marriage Conference Street Comment	Sec. Page	_	_	_	-	_	_	-	_	-	-	-	-		_	-	-	_	ĕ
	Section 1	_	_	_	_	_	_	_	_	-	_	_	-		_	_	_		
MOTORS (beta-fraine)			-	_	_	_	_	_	_	-		_	_		_	_	_		
MERTANE Floor Formach, Sort, andress	SUPER	_	-	-	-	_	-	-		-	-	_	-	_	_	-	-	_	ı
MERCEN Conferences days wholes	Sub-Re	_	-	_	-		_	-		-	_	_	-			4	-		
MR Mc Nam Surfacts coupe & dispers	Suit Re	_	_	_	_	_		_	_	_	_	_	_	ш	_	_	_	_	
MEDICAL CONTRACTOR	bette																		
METAME Conference, burn andres	Sub-Rel	_	-	_	_	_	_	_		_	_	_	_	$\overline{}$		-	_	_	ı
METODO CONTRACTOR SON AND AND AND ADDRESS OF THE PARTY NAMED IN COLUMN 2	tun No																		
MCVBritain Contacts company of Pages	Sell-Ref																		
METINE OUT OF PROPERTY	Surery																		
NOTES The Name Constitutional parties when studies	World																		
METHOD have then her any others than under	States,																		
MOMENTAL CONTRACTOR & The New	Walte																		
Militianope Note: Com al concept cols	Sell-Ref																		
Michigan Conscious ed State	Sun Re																		
MICHIGAN CONTRACTOR	Section 1																		
METAN Converse services	Suite																		
MET Senter Senter of Select and dear sent	Sull Re																		
NEARING TO SERVE AND ADDRESS OF THE PARTY AND	Sub-PM	_					_	_		_			_			_	_		ï
Military Mr. Co. Commercia	Substant																		
Militaria Constituto ed Malor	Such RM	_	П	_		_	_	_		_	_	_	_			_	_		
MATERIAL CONTRACTOR OF STREET	duti No																		
Will begin haber than extra extraors	Sub-Rel	_	$\overline{}$	_		_	_	_		_	_	_	_			_	_		ľ
Military box from some on	San Ry												-						
WE White Proper Township and year	Sun Ry	_	$\overline{}$	_		_	_	_		_	_	_	_			_	_	_	ľ
Millione NA De Consumb	Sub-Per					_		-					-		_				
MCMAR ON HOUSE HE STORY	Suppley.	_	_	_		_	_	_		_	_	_	_			_	_		ľ
METhin Country of these	Section 1	_	_	_	_	_	-	_	_	_	_	_	-	_	_	-	_	_	è
MCANAGE TO SECURE	Sun No.	_	_	_	_	_	_	-		-	_	_	-	_		-	_		ř
MID Our fill late	D-modify.		_	_	_	_	_	_	_	_	_	_		_	_	_	_	_	è
MIR. Sur Pill Sell	America		_	_	_		_	-	_		-	_		_	_		-		ř
MET The he was	D-Supply	_	-	-	_	_	_	-	_		-	_		_	-	_	-	_	ė
	-								-										
		_								_						-			

Mainte Mainte	na	nœ	e C		er	ni	agara
TOP 3 OPPORTUNITIES							HEDULE
L1	SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY
1							
2							
3							ш
L2		MAINTENAN EWSLETTER		PRO	JECTS		EAKDOWN LLYSIS
1				1			
2				2			
3				2			
L3				3			
1							
2				4			
3							



PRODUCTION BOARDS







100	Last Week	Last Weeks	Shift	24 Hour	Standard	Average	maga
*	Numbers	OEE	Record	Record	Cycle Time	Cycle Time	
Engel 1							
Engel 2							
	Blocked Cavities	Blocked Reason	Blocked Date		Issues /	PM Focus	
Engel 1							
Engel 2							
FL	Last Week	Last Weeks	Shift	24 Hour Record	Standard Carlo Time	Average Curle Time	
	Last Week Numbers	Last Weeks OEE	Shift Record	24 Hour Record	Standard Cycle Time	Average Cycle Time	
Husky 1							
Husky 1 Husky 2							
Husky 1 Husky 2 Husky 3							
Husky 1 Husky 2							
Husky 1 Husky 2 Husky 3 Husky 4	Numbers	OEE	Record				
Husky 1 Husky 2 Husky 3 Husky 4 Husky 5						Cycle Time	
Husky 1 Husky 2 Husky 3 Husky 4 Husky 5	Numbers	OEE Blocked	Record		Cycle Time	Cycle Time	
Husky 1 Husky 2 Husky 3 Husky 4 Husky 5	Numbers	OEE Blocked	Record		Cycle Time	Cycle Time	





TEAM MEMBER	DESCRIPTION OF UNSAFE CONDITION	CORRECTIVE ACTION	DATE COMPL
			-
			-
			_
			_
			-

MACHINE:	MAINTENA	NCE ACTION	ITEMS	
Mechanic / Eperator / Supervisor Problem / Problema	Senior Maintenance Tech. Reet Cases	Senior Mainfenance Tech. Action Plan	Mainfenance Supervis Start Date Assigned	er / Manager States
			Start Sale	SCT PLAN ORECK DO
Mechanic / Operator / Supervisor Problem / Problema	Senior Mainfenance Sect. Reel Cause	Senior Maintenance Tech. Action Plan	Maintenance Supervis Start Date Anxigned	or / Manager Status
			Start Bale	SCT PLAN OREX SO
Mechanic / Operator / Supervisor Problem / Problema	Senior Maintenance Tech. Root Cause	Senior Maintenance Tech. Action Plan	Maintenance Supervis Start Bate Assigned	er / Manager Status
			Start Sale	act PLAS ORCX DD
Mechanic / Operator / Supervisor Problem / Problema	Serier Maintenance Tech. Roof Cause	Senior Maintenance Tech. Action Plan	Maintenance Supervis Start Date Assigned	w / Manager Status
			Start Tede	SCI PLAS CRECK DD
SMT:	nlace	CONCOURSE	CELL 4	

ĻĮĘŢ				ŅĽ				12		12	13	м		16	12		22	20		22	22		20	20.	27	2	29	20.		32		26	20,
20 27	28	29	40	41	62	42	44	49	40	47	48	49	30	86	82	10	м	30	м	87	50		60	65	62	62	91	59	*	67	68	69	72
73 72	12	74	79	79	77	39	79	80	RL.	R2	80	M	80	*	87	*	80	90	95	92	90	98	90	ю	97	58	99	200	205	102	102	104	Π
FILL	Ε	R	V	\L\	٧E	s		_	_	_			_		_				_					_						_			
11	•	^	÷	•	4	•	٠	*	-	*	13	34	15	20	7	*	29	20	*	22	22	*	25	20	27	29	27	20	-	22	- 32		-20
26 27	28	29	40	41	62	42	44	49	46	47	48	49	30	86	82	10	34	30	м	87	38	R	90	65.	62	52	91	50	-	67	58	69	79
73, 72	12	76	79	79	77	39,	79	80	81	10	80	м	80	M	87	×	80	90	95.	90	90	98	10	90	97	10	99	100	205	102	103	104	_
INF	ĘĘ	Þ	Ţ	ŖA	N	S	ŗ.	F	IIN	IG	E	RS	15	28	17	18	29	20		22	23	24	25	26	27	"	"	*		7			
	ш	ш	_	_	_	_	_	_	_	_	_	-	_	_	_	-	_	_	_	_	_	_	_	_							E	4	
QUŢ	Ģ	ΕE	Ď	Ţ	Ŗ/	١N	Ş	F.	F	ï	IG.	Ë		,,	17	10	19	20	n	22	23	24	25	26				F	L		R		

nagara					Υ	ea	rly	ıN	100	dul	lar	R	ebi	uil	dΙ	.ist							age	
Blower C	1	2	3	4	15	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Species pre-care billioners.	_	-	-	_	-	-	_	-	-	-			-		-		-	-	-	-	-		-	-
Question are can biliners		-		-	-	-	_	-		-	-	-			-		-	-	-	-	-	-		_
Sine North				-														-	$\overline{}$					-
Pelilox																								
Borote																								
bhair							_																	_
Sent/ring/Sen February							$\overline{}$																	$\overline{}$
Streichingsphaler																								
Parlam Stapen.																								
firth (rope)																								
Comproviersed																								
Other																								
Digitories																								
Molt have bearing																								
Tursle are inter-busing.																								
tak Den Oser Set Missen							_											-						_
Street, South				_	-	_	_	-				-					_	_	_	-	-	-		_
MACShorts																								
Generalists																								
Transfer brockeyto																								
feer regito																								
Seeds Too	_	_	_		_	_	_	_			_	_	_	_	_		_	_	_	_	_			-
Over-Drain Cam Followers				-	-	-	_	$\overline{}$										-	$\overline{}$		$\overline{}$			$\overline{}$
Clar replater bits				-												_								
Police reputation of																								
Man Filter (Servert)																								
Betr Sudom																								
Derive.																								
Own Nation Reportion				_	-																			
Municipae fulsy regarden																								
Transfer halos impaction																								
identifiate fully tripetion																								_

Fillers/Labelers	C2 ACTION PLAN SPIN (CLOSE) P.N.
Fillers/Labelers	
PROBLEM	ACTION PLAN (SPIN)CLSSE P.M.
	PROBLEM



DOOR WRAPS

























































































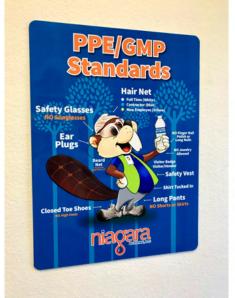


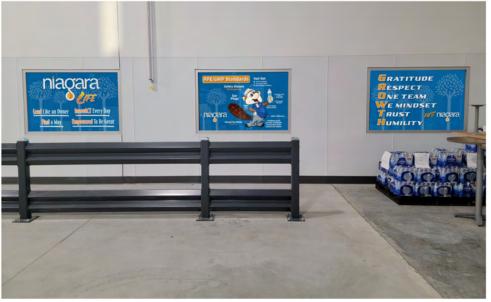






























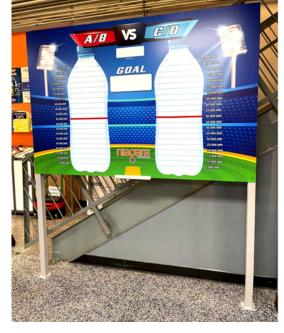
































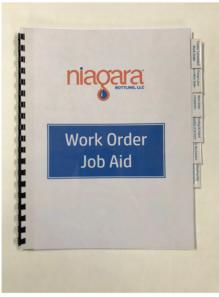




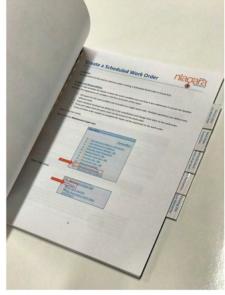


































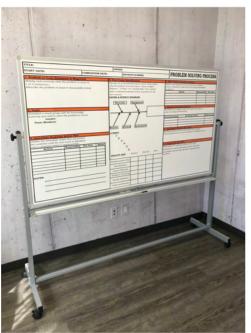




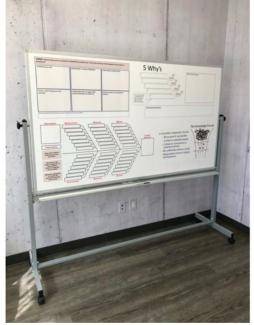






































SHADE STRUCTURES









